



Dart Aerospace Ltd.
1270. Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

649.4815

Job Sheet 172765



Part No: 649.4815

Job Qty: 42 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: 649.4800 REV.D IPP REV:A 12.11.01 NEW ISSUE DD VERF:JLM IPP REV:B 17.10.18 AS PER DWG REV.D DD VERF:JFS

Ship Via:

BWG 649.4800 Rev. E

18/03/21

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		3/13/18	0.00	0.00	Start Up Waterjet		DL 18/03/21
110	Waterjet	12 pcs		3/14/18	0.00	0.37	Waterjet1		DL 18/03/21
120	QC	12 pcs		3/14/18	0.00	0.00	QC2 Waterjet-1		DL 18/03/21
130	QC	12 pcs		3/14/18	0.00	0.00	QC8-1		38
160	Outsource	12 pcs		3/14/18			ATG001-VC P0039377		4/18/20 CT 18-3-21
170	Packaging	12 pcs		3/14/18	0.00	0.00	Packaging2		APR 20 2018
180	QC	12 pcs		3/14/18	0.00	0.00	QC6		APR 20 2018
210	Packaging	12 pcs		3/14/18	0.00	0.00	Packaging3-1 CCK062		APR 24 2018
220	QC21-SA	12 Ea		3/14/18	0.00	0.00	QC21		APR 24 2018

Part Op 110 - 1-Cut as per Dwg Dwg Rev: C Prog Rev: S 2-Deburr if necessary
Descriptions: 160 - ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	4.5000 sf (.375 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	5	91	0

Part Specifications

Specifications could not be found.

Plex 2/21/18 3:53 PM Dart.Gagnon.Michelle

2-CART
AEROSPACE

Container No: S053345



Part: 649.4815

Job No: 172765

Serial No/Batch: S053345

Revision: E

Inspector:

LUMI Aerospace Ltd.
1270 Aberdeen Street
Newbury, ON K6A 1K7
CANADA
TEL: 1 813 832-8200
Email: sales@lumi-aero.com
www.lumi-aero.com

Date: 03/21/18

DART AEROSPACE LTD		Work Order:	172765
Description: Shim		Part Number:	649.4815
Inspection Dwg:	649.4800	Rev:	D.E. 013
			Page 1 of 1

INSPECTION SHEET

[illegible]

Measured by:	<i>de</i>	Checked by:	<i>38</i>	QC Inspector:	
Date:	<i>18/03/21</i>	Date:	<i>MAR 21 2018</i>	Date:	

Engineering Approval: (If necessary)		Date:	
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039377

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039377
PO Date: 3/21/18
Due Date: 4/20/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	168576	RBD29905-5	Hook -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	4/20/18	18 pcs	0 pcs	18 pcs	\$7.75/pcs	\$139.50
2	172765	649.4815	Shim ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P-23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED	Firmed	4/20/18	20 pcs	0 pcs	20 pcs	\$13.65/pcs	\$273.00
3	171732	RBT18520-16	Indicator Bracket -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/20/18	6 pcs	0 pcs	6 pcs	\$7.75/pcs	\$46.50
4	172767	649.4817	Shim Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	4/20/18	30 pcs	0 pcs	30 pcs	\$7.75/pcs	\$232.50

DAS
11
9-89

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PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	172769	649.5210	Doubler ISSUE P/O: _____	Firmed	4/20/18	20 pcs	0 pcs 20x	20 pcs	\$8.90/pcs AT 18/6/16	\$178.00
6	173218	D4823-1	Upper Cutter Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg D4823	Firmed	4/20/18	6 pcs	0 pcs 6x	6 pcs	\$12.65/pcs AT 18/6/16	\$75.90
Grand Total:										\$945.40

Order Notes

Procurement Quality Clauses

A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 4/3/18 3:50 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914980

Date: 20-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 649.4815 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils). Job: 22797	Rev: C	PO: PO039377 Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20-4-18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			